

Installation and Operation Instructions

27 Series IF and CC Lightbars



ECCO 27 Series Lightbars are versatile and powerful warning devices suitable for a range of vehicle types and duties. There are numerous options and lengths available and the lightbars can either be mounted permanently to the vehicle or mounted using an optional roof mounting kit. The 27 Series is suitable for many vehicle applications and features reflective LED modules, a durable aluminum chassis and polycarbonate lenses. Available in seven standard configurations, the 27 Series can be configured with either centrally controlled or independent flashing warning modules, offering a choice of either 3, 8, 12 or 22 LEDs per module, including dual color options. Stop-Tail-Indicator, worklamp/takedown and alley light modules are also available as well as an integrated Safety Director to control the rear warning modules independently.

Unpacking and Pre-Installation:

Carefully remove the lightbar and place it on a flat surface. Examine the unit for transit damage and locate all parts. If damage is found or parts are missing, contact the transit company or ECCO. Do not use damaged or broken parts.

Ensure the lightbar voltage is compatible with the planned installation.

IMPORTANT! Read all instructions before installing and using. Installer: This manual must be delivered to the end user. This manual assumes installation by a suitably qualified Automotive Technician.

WARNING!

Failure to install or use this product according to manufacturer's recommendations may result in property damage, serious bodily/personal injury, and/or death to you and those you are seeking to protect!



Do not install and/or operate this safety product unless you have read and understand the safety information contained in this manual.

- 1. Proper installation combined with operator training in the use, care and maintenance of emergency warning devices are essential to ensure the safety of emergency personnel and the public.
- 2. Emergency warning devices often require high electrical voltages and/or currents. Exercise caution when working with live electrical connections.
- 3. This product must be properly grounded. Inadequate grounding and/or shorting of electrical connections can cause high current arcing, which can cause personal injury and/or severe vehicle damage, including fire.
- 4. Proper placement and installation is vital to the performance of this warning device. Install this product so that output performance of the system is maximized and the controls are placed within convenient reach of the operator so that s/he can operate the system without losing eye contact with the roadway.
- 5. It is the responsibility of the vehicle operator to ensure daily that all features of this product work correctly. In use, the vehicle operator should ensure the projection of the warning signal is not blocked by vehicle components (i.e., open trunks or compartment doors), people, vehicles or other obstructions.
- people, vehicles or other obstructions.
 The use of this or any other warning device does not ensure all drivers can or will observe or react to an emergency warning signal. Never take the right-of-way for granted. It is your responsibility to be sure you can proceed safely before entering an intersection, drive against traffic, respond at a high rate of speed, or walk on or around traffic lanes.
 This equipment is intended for use by authorized personnel only. The user is responsible for understanding and obeying all laws
- 7. This equipment is intended for use by authorized personnel only. The user is responsible for understanding and obeying all laws regarding emergency warning devices. Therefore, the user should check all applicable city, state, and federal laws and regulations. The manufacturer assumes no liability for any loss resulting from the use of this warning device.
- 8. This product may contain high intensity LEDs staring directly into these lights could result in temporary and/or permanent vision impairment.

Specifications:

Cross Section:	2.7" x 12.3"	Flash Rate:	See Wiring Section
Input Voltage:	10-16 VDC	Temp. Range:	-22°F to 122°F -30°C to 50°C
Nominal Current @ 12.8	VDC:		
3 LED Module:	0.5 A max.		
8 LED Module:	1.0 A max.		
12 LED Module:	1.5 A max.		
3 LED WL, TD F	Pair: 1.0 A max.		
5 LED AL, WL, 1	TD Pair: 1.6 A max.		
STT Pair:	1.0 A max		
DOT Strip:	0.2 A max.		

Installation & Mounting:

Mounting

Before proceeding with installation, plan all wiring and cable routing. Select the mounting location for the lightbar on a flat, smooth surface and center the unit across the width of the vehicle. The mounting location for the lightbar should be chosen such that the lightbar is level and visibility to approaching traffic is optimized.

Caution:

When drilling into any vehicle surface, make sure that the area is free from any electrical wires, fuel lines, vehicle upholstery, vehicle support members, etc. that could be damaged.

Permanent Mounting with Adjustable Mounting Feet

- 1. Loosen the 5/16" nuts to allow the mounting feet to slide along the base. Place the lightbar over the center of the vehicle and slide the mounting feet into position near the curved edges of the roof when possible.
- 2. Secure the feet in location on the lightbar by tightening the four nuts on each foot.
- 3. With the feet positioned, remove the adjustable foot cover and mark the location of the mounting hole centers on the roof of the vehicle. Remove the lightbar and drill the mounting holes as marked. Note: The center distance between the mounting holes in an adjustable mounting foot is 11.1" or 281.94 mm.
- 4. Attach the appropriate foot pad for the curvature of the roof surface per FIGURE 2. Secure the lightbar feet to the vehicle using the supplied 1/4"-20 hardware and reattach the adjustable foot cover as shown in FIGURE 1. See the Wiring section of this manual for further wiring instructions.

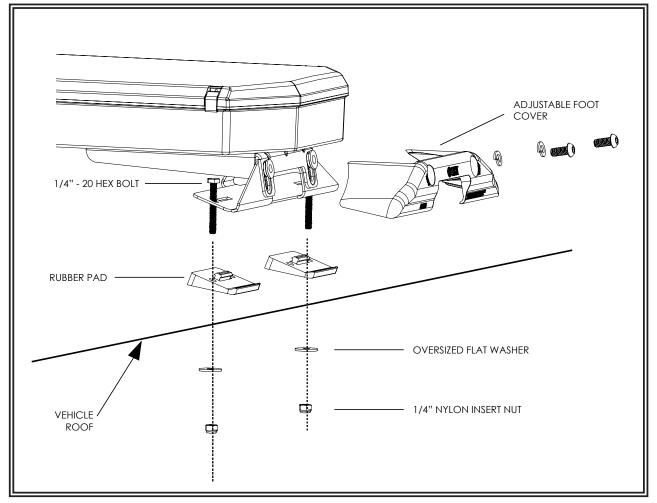


FIGURE 1

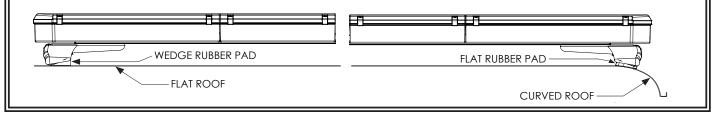


FIGURE 2

Permanent Mounting without Adjustable Mounting Feet

- 1. Insert the four 5/16"-18 carriage bolts in the channels on the under side of the light bar.
- 2. Place the lightbar over the center of the vehicle and slide the mounting hardware into position near the curved edge when possible as shown in FIGURE 4.
- 3. With the mounting hardware positioned, mark the location of the mounting hole centers on the roof of the vehicle. Remove the lightbar and drill the mounting holes as marked.
- 4. Mount the lightbar as shown in FIGURE 3 and secure the unit. See the Wiring section of this manual for further wiring instructions.

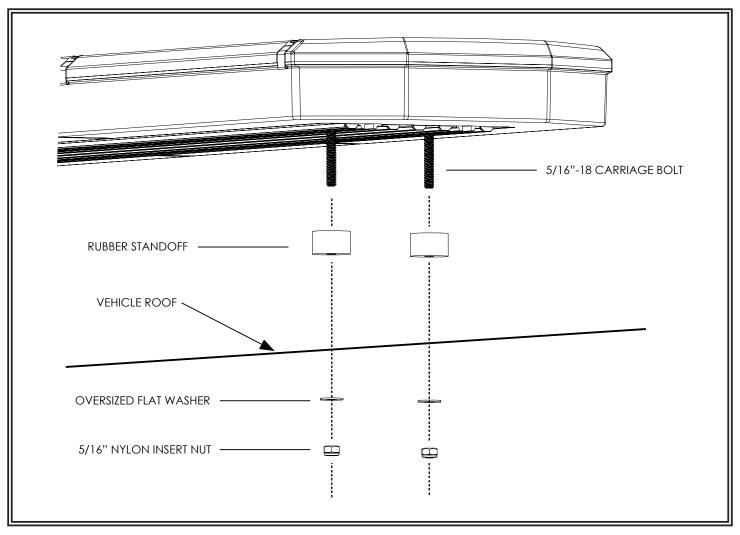
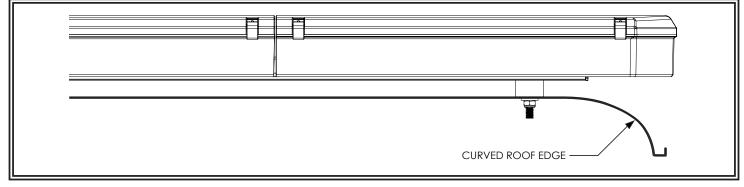


FIGURE 3





Pylon/Headache Rack Mounting

- 1. Insert the four (4) 5/16"-18 carriage bolts in the channels on the under side of the light bar and loosely attach the mounting brackets.
- 2. Place the lightbar on the vehicle and slide the mounting brackets into position.
- 3. Secure the brackets to the lightbar with the supplied washers and nuts as shown in FIGURE 5.
- 4. With the mounting brackets positioned, mark the locations of the mounting hole centers on the roof of the vehicle. Remove the bar and drill the mounting holes as marked.
- 5. Secure the mounting brackets to the vehicle with customer supplied hardware. See the Wiring section of this manual for further wiring instructions.

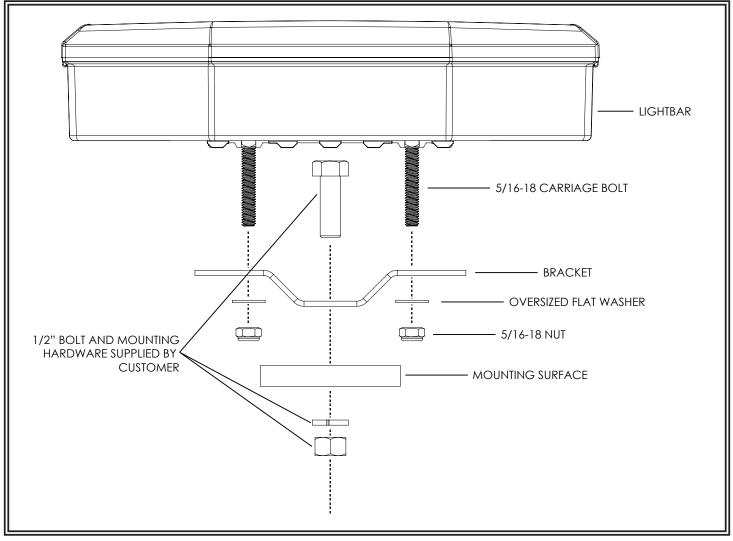


FIGURE 5

Strap Kit Mounting

Important!

Mounting brackets are specific to the vehicle model. Please make sure the brackets are suitable for the vehicle before installation.

- 1. Loosen the 5/16" nuts to allow the mounting feet to slide along the base of the lightbar. Loosely attach the mounting strap to each foot using the supplied pan head phillips screws and lock washers.
- 2. Center the lightbar across the vehicle and align the strap mount brackets to hook into the gutter of the vehicles door frame as shown in FIGURE 6.
- 3. Secure the feet to the lightbar in location by tightening the four nuts on each foot.
- 4. Slowly tighten the pan head screws to secure the strap mount brackets to the lightbar feet and around the door gutters, keeping the lightbar centered and level. Ensure the doors close completely and secure each strap mount bracket to the door frame. Mounting geometry and parts will vary for different vehicles. See the Wiring section of this manual for further wiring instructions.

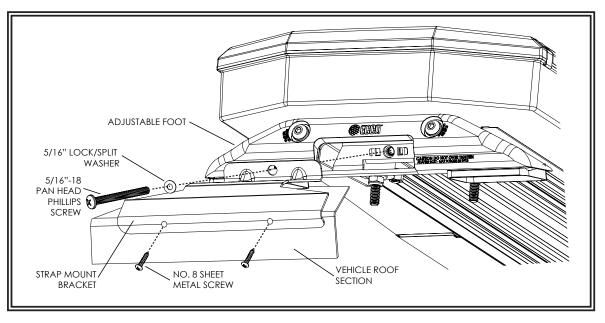


FIGURE 6

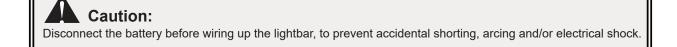
Wiring Instructions:

Important!

This unit is a safety device and it must be connected to its own separate, fused power point to assure its continued operation should any other electrical accessory fail. Do not wire in parallel with any other accessory.

Notes:

- 1. Larger wires and tight connections will provide longer service life for components. For high current wires it is highly recommended that terminal blocks or soldered connections be used with shrink tubing to protect the connections. Do not use insulation displacement connectors (e.g., 3M Scotchlock type connectors).
- 2. Route wiring using grommets and sealant when passing through compartment walls. Minimize the number of splices to reduce voltage drop. High ambient temperatures (e.g., under-hood) will significantly reduce the current carrying capacity of wires, fuses, and circuit breakers. All wiring should conform to the minimum wire size and other recommendations of the manufacturer and be protected from moving parts and hot surfaces. Looms, grommets, cable ties, and similar installation hardware should be used to anchor and protect all wiring.
- 3. Fuses or circuit breakers should be located as close to the power takeoff points as possible and properly sized to protect the wiring and devices.
- 4. Particular attention should be paid to the location and method of making electrical connections and splices to protect these points from corrosion and loss of conductivity.
- 5. Ground termination should only be made to substantial chassis components, preferably directly to the vehicle battery.
- 6. Circuit breakers are very sensitive to high temperatures and will "false trip" when mounted in hot environments or operated close to their capacity.



IF Series Wiring

An IF series lightbar has a dedicated ground wire and one or more +power wires routed to the modules. The black ground wire should be connected directly to the battery. The amp ratings for each module type are detailed in the specifications section of this installation guide.

Before attempting to connect the lightbar wiring harness, refer to the configuration specific wiring key included with the lightbar for the functions of each wire. Use an appropriate high-temperature wiring if it passes through the engine compartment. Use cable ties and grommets to secure and protect all cables and wires.

	Directional and Corner Module Flash Patterns		
Order	Flash Pattern		
1	Cycle Flash (Default)		
2	NFPA Quad Flash 80 FPM		
3	Steady-burn		
4	Single Flash 75 FPM		
5	Single Flash 150 FPM		
6	Single Flash 300 FPM		
7	Double Flash 75 FPM		
8	Double Flash 150 FPM		
9	Triple Pop Flash 150 FPM		
10	Triple Flash 150 FPM		
11	Quad Pop Flash 75 FPM		
12	Quad Pop Flash 150 FPM		
13	Five Flash 70 FPM		
14	Five Flash 150 FPM		
15	Modular Flash		

IF Series Directional and Corner Module Flash Pattern Selection

TABLE 1

The flash pattern on each individual light head can be cycled to the next flash pattern (shown in TABLE 1) by briefly shorting together the 2 short pads with a wire or the blade of a screwdriver as shown in FIGURE 7. The light head can be reset to the default flash pattern by shorting the pads together for longer than 5 seconds. A thin layer of conformal coat may need to be scraped from the surface of the short pads if the modules aren't changing patterns easily.

SHORT PADS

Master/Slave Corner Module Operation

The 360 degree corner modules consist of "master" and "slave" LED light engines and a single integrated heatsink bracket. The "master" circuit board, in the rear position, must be powered for the "slave", in the front position, to flash. Corner module pairs are connected by a sync wire. The flash pattern is set and determined by the master LED module in a module pair.

Dimming Operation

27 Series LED modules may be equipped with a low power "Dimming" mode. When DIM is engaged the LED's will operate in a reduced power mode which reduces the light output. Use caution when using the DIM setting to ensure that motorists can clearly see the emergency vehicle. Failure to use adequate lighting for the circumstances can cause motorists to fail to see the emergency vehicle and lead to serious personal injury or death. Use of the DIM setting may cause emergency lights to not comply with applicable emergency warning light standards. Please contact ECCO directly for further information.

CC Series Wiring

A CC series lightbar has a 2-wire power cable and a 16-wire control cable. The entire power load of the bar goes through the power cable. The black ground wire should be connected directly to the battery. The 10 AWG red power wire requires a constant 10 to 16V power source with a customer supplied in line fuse. To select an appropriately rated ATO (regular) or Maxi Fuse, add the amp ratings, found in the specifications section, of the modules in your configuration specific lightbar and based on that sum, insert a fuse of the next larger size (to be no larger than a 30 A fuse). The 16 control cable wires carry only low power (30 mA average) input signals to control the light bar functions and must be routed to the output of a control switch (or directly to multiple switches).

Before attempting to connect the lightbar wiring harness, refer to the configuration specific wiring key included with the lightbar for the configuration specific functions of each wire. Use appropriate high-temperature wiring if it passes through the engine compartment. Use cable ties and grommets to secure and protect all cables and wires.

Standard CC Function Wire Definitions				
Function Wire Color	Function	Description	Notes	
GRN/BLK	L1	Level 1 Emergency Mode		
WHT/BLK	L2	Level 2 Emergency Mode		
RED/BLK	L3	Level 3 Emergency Mode		
RED	Arrowstik Left	Left Arrowstick	Overrides L1, L2, & L3 for rear of lightbar	
ORG	Arrowstick Right	Right Arrowstick	Overrides L1, L2, & L3 for rear of lightbar	
WHT	Drivers Side Cut	Cut Driver Side Directional and Alley Lights	Designed to interface with the driver's door switch	
BLK/RED	Pattern Select	Pattern Select		
BLK	Take Down Flash	Take Down/Work Light Wig/Wag Flash		
ORG/BLK	Take Down Lights	Take Down/Work Light Steady Burn	Overrides Take Down Flash	
BLU/WHT	Alley Light Flash	Enables Alley Light Wig/Wag Flash		
BLK/WHT	Left Alley Light	Left Alley Steady Burn	Overrides Alley Light Flash	
RED/WHT	Right Alley Light	Right Alley Steady Burn	Overrides Alley Light Flash	
GRN/WHT	Front Cut-Off	Blacks-Out Front Facing LEDs		
BLU/BLK	Rear Cut-Off	Blacks-Out Rear Facing LEDs		
GRN	Cruise Lights	End LEDs only	Overridden by all other functions except for Dim	
BLU	Lightbar DIM	Sets LEDs to DIM mode		

TABLE 2

Note:

-When the Arrowstik Left and Arrowstik Right wires are both connected to +power, the Center-Out Arrowstik function is activated.

-The Front Cut and Rear Cut functions must be used with the greatest care to ensure that the use of these functions do not diminish the effectiveness of the Emergency Warning signal.

-When the Pattern Select wire is connected to +power alone, test mode is enabled to exercise all outputs in sequence.

-The Dim Function lowers the brightness of the LEDs in both the ArrowStik mode and Emergency Warning Flash modes.

-The WHT Drivers Side Cut wire may be changed to Arrowstik Flash. Please see the Arrowstik flash pattern selection section below for details.

-Lightbars equipped with a DOT strip assembly are wired in conjunction with the STT tail light function. All STT functions are powered independent of the central driver PCA.

Emergency Mode Flash Pattern Selection

There are seven customizable emergency flash pattern modes available based on the wire combinations shown in TABLE 3. When using individual switches, make sure to configure all possible switch combinations. The default setting is unsynchronized which allows each light head module group to be configured separately and the lightbar to flash in an unsynchronized pattern. Steps to synchronize the light head module groups together are detailed in later sections.

Level Mode Combinations			
Function Wire Color	Flash Pattern Modes		
GRN/BLK	L1		
WHT/BLK	L2		
GRN/BLK & WHT/BLK	L1 + L2		
RED/BLK	L3		
GRN/BLK & RED/BLK	L1 + L3		
WHT/BLK & RED/BLK	L2 + L3		
GRN/BLK, WHT/BLK & RED/BLK	L1 + L2 + L3		
TABLE 3			

The module groups in each mode come with the default flash patterns shown in TABLE 4.

Level Mode	Level Mode Default Flash Patterns by Group - Unsynchronized				
Light Head Module Group	L1	L2	L3		
Front Outboard	Off	Quad 75 FPM	Cycle Flash		
Front Inboard	Off	Quad 75 FPM	Cycle Flash		
Front Center	Off	Quad 75 FPM	Cycle Flash		
Front Corner	Off	Quad 75 FPM	Cycle Flash		
Rear Outboard	Quad 75 FPM	Off	Cycle Flash		
Rear Inboard	Quad 75 FPM	Off	Cycle Flash		
Rear Center	Quad 75 FPM	Off	Cycle Flash		
Rear Corner	Quad 75 FPM	Off	Cycle Flash		
Rear End	Quad 75 FPM	Off	Cycle Flash		
	L1 + L2	L1 + L3	L2 + L3	L1 + L2 + L3	
Front Outboard	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Front Inboard	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Front Center	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Front Corner	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Rear Outboard	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Rear Inboard	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Rear Center	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Rear Corner	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	
Rear End	Quad 75 FPM	Cycle Flash	Cycle Flash	Cycle Flash	

TABLE 4

To change a light head group flash pattern selection:

- 1. Power-up the Lightbar and apply +power to the level mode wire you wish to change (see TABLE 3). The light bar will flash the default pattern shown in TABLE 4.
- 2. Twist together the BLK/RED Pattern select wire in the 16 conductor cable and the wire of the light head group you want to change shown in TABLE 5.
- 3. Momentarily touch the BLK/RED and group wire from step 2 to power to cycle through the patterns in TABLE 6. The pattern for the set of light heads configured will only be set in the level mode selected.

Light Head Group Wires - Unsynchronized					
Function Wire Color		e Color	Light Head Group		
GRN/	WHT		Front Outboard		
BLU/	3LK		Front Inboard		
ORG	/BLK		Front Center		
GRN			Front Corner		
BLK/\	NHT		Rear Outboard		
RED/	WHT		Rear Inboard		
BLU/	NHT		Rear Center		
BLU			Rear Corner	Rear Corner	
BLK			Rear End		
TABLE 5		BLE 5			
Light Head Group Flash Patte Unsynchronized					
	Order	Group Flash Rate			
	1	Quad 75 FPM			
	2	Single 150 FPM			
	3	Double 75 FPM			
	4	Triple Pop 75 FPM			
	5	Variable Rate - Single			
	6	NFPA Quad 77 FPM			
	7	Cycle Flash			

8

Off

TABLE 6

To restore the Factory Default Flash Rate to a module group, apply +power to the level you wish to change (see Table 2), then hold the appropriate rate selection wire and the BLK/RED wire to +power for more than four seconds. The four corner light heads will flash once, and then stay on to indicate that the Factory Default setting has been restored.

For instructions related to the California Title 13 steady burning red warning lamp requirement during level mode operation, please contact ECCO directly.

Emergency Mode Flash Pattern Selection – Synchronized

The seven customizable emergency flash pattern modes in Table 3 each have the option to be synchronized. This condenses the module groups from TABLE 5 to front and rear.

To synchronize a set of module groups:

- 1. Power-up the Lightbar and apply +power to the appropriate level mode wires (see Table 3) and the BLK/RED Pattern select wire in the 16 conductor cable.
- 2. Momentarily touch the RED wire to +power set the level mode to synchronized. The four corner modules will turn on each time the lightbar is toggled between unsynchronized and synchronized.

Once synchronized, the module group in each mode flash sequence defaults to OFF. To change a light head group flash sequence selection:

- 1. Power-up the Lightbar and apply +power to the appropriate level mode wires (see Table 3) and the BLK/RED Pattern select wire in the 16 conductor cable.
- 2. Momentarily touch the appropriate light head group wire, shown in Table 7, to +power to cycle through the sequences shown in shown in Table 7.

Light Head Group Wires - Synchronized		
Function Wire Light Head Sequent Color Group		
GRN/WHT	Front	
BLU/BLK	Rear	

Light Head Group Flash Sequence - Synchronized		
Order	Sequence	
1	Off	
2	Left/Right	
3 Even/Odd		

TABLE 8

After the module groups have a sequence selected, a flash pattern rate can be chosen. The default rates are as follows in TABLE 9.

Level Mode Default Patterns by Group - Synchronized				
Light Head Group Flash Rate	L1	L2	L3	
Front	Quad 75 FPM	Quad 75 FPM	Cycle	
Rear	Quad 75 FPM	Quad 75 FPM	Cycle	
	L1 + L2	L1 + L3	L2 + L3	L1 + L2 + L3
Front	Quad 75 FPM	Cycle	Cycle	Cycle
Rear	Quad 75 FPM	Cycle	Cycle	Cycle

TABLE 9

To change a light head group flash pattern rate selection:

- 1. Power-up the Lightbar and apply +power to the appropriate level mode wires (see Table 3) and the BLK/RED Pattern select wire in the 16 conductor cable.
- 2. Momentarily touch the appropriate light head group wire, shown in Table 10, to +power to cycle through the flash pattern rates shown in shown in Table 11.

Light Head Group Flash Rate Wires - Synchronized			
Function Wire Color	Light Head Group		
BLK	Front		
BLU/WHT	Rear		

TABLE 10

Light Head Group Flash Rates - Synchronized		
Order	Flash Pattern	
1	Double 75 FPM	
2	Triple 75 FPM	
3	Quad 75 FPM	
4	Quint 75 FPM	
5	Triple Pop 75 FPM	
6	Quad Pop 75 FPM	
7	Single 150 FPM	
8	Double 150 FPM	
9	Triple 150 FPM	
10	Quad 150 FPM	
11	Quint 150 FPM	
12	Triple Pop 150 FPM	
13	Quad Pop 150 FPM	
14	Single 375 FPM	
15	NFPA Qud 77 FPM	
16	Cycle Flash	

TABLE 11

To restore the Factory Default Emergency Warning Flash Rate to module group in a level mode, hold the appropriate rate selection wire and the BLK/RED wire to +power for more than four seconds. The four corner light heads will flash once, and then stay on to indicate that the Factory Default Emergency Warning Flash Rate has been restored.

Arrowstik Flash Pattern Selection

The CC Series Lightbar is designed to offer user selectable traffic directing and traffic warning flash patterns. Each of the ArrowStik® functions (LEFT, CENTER-OUT, RIGHT and FLASH) can be programmed individually for unique patterns and flash rates. This allows the greatest flexibility when controlling the various Lightbar configurations available. A Lightbar may be wired as a 5, 6, 7 or 8 light head configuration. The Lightbar will come from the factory with the Building Fast flash pattern as the default for LEFT, CENTER-OUT and RIGHT. The default pattern for FLASH is Drivers Side Cut - Front, corner & alley.

When selecting a flash pattern for one of the four Arrowstik functions, apply power to the lightbar and the desired function wire (listed in Table 2). Briefly touch the Pattern Select wire (RED/BLK) to +power to cycle through the flash patterns shown in the table below. Ensure power isn't applied to any other function wire during flash pattern selection.

Flash patterns marked with an asterisk (*) can be selected in Fast, Medium or Slow flash rate.

Arrowsik Left, Center-Out & Right Flash Patterns		
Order	Flash Pattern	
1	Building*	
2	Building, 3-Flash*	
3	Traveling Ball, 3-Flash*	
4	Build/Collapse*	

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	Arrowstik Flash Patterns		
Order	Flash Pattern		
1	Drivers Side Cut - Front corner & alley		
2	Drivers Side Cut - Rear corner & alley		
3	Drivers Side Cut - Front outboard, corner alley		
4	Standard Flash*		
5	Quad Flash Standard		
6	Simultaneous Flash*		
7	Quad Flash Simultaneous		
8	Even/Odd Flash*		
9	Quad Flash Even/Odd		
10	Left/Right Flash*		
11	Quad Flash Left/Right		
12	Travelling Ball Flash*		

TABLE 13

To restore the Factory Default ArrowStik Flash Patterns, hold the BLK/RED and desired function wire to +power for ~four seconds.

TR Series Wiring

A TR series lightbar has a single cable with 11 colored wires. A dedicated ground wire, a dedicated power wire, five colored control wires which run through the main driver board and 4 additional wires that supply (+) power directly to any additional modules such as Work Lights, Alley Lights, Take Downs or Stop/Turn/Tail (STT) modules.

The 16 AWG black ground wire should be connected directly to the battery. The 16 AWG red power wire requires a constant 10 to 16V (+)power source with a customer supplied in line 15A fuse.

The five control cable wires (listed in TABLE 14 below) routed through the driver board carry only low current (30 mA average) input signals to control the lightbar functions and must be routed to the output of a control switch (or directly to multiple switches).

Before attempting to connect the lightbar wiring harness, refer to the configuration specific wiring key included with the lightbar for the configuration specific functions of each wire. Use appropriate high-temperature wiring if it passes through the engine compartment. Use cable ties and grommets to secure and protect all cables and wires.

Standard TR Function Wire Definitions				
Function Wire Color	Function	Description		
BLU	L1	Level 1 Emergency Mode		
ORG	L2	Level 2 Emergency Mode		
YEL	L3	Level 3 Emergency Mode		
GRN	Pattern Select			
WHT	Lightbar Dim	Set LEDs to DIM mode		

NOTICE: When the GRN Pattern Select wire is connected to +power alone, test mode is enabled to exercise all outputs in sequence.

Emergency Mode Flash Pattern Selection

There are seven customizable emergency flash pattern modes available based on the wire combinations shown in TABLE 15. When using individual switches, make sure to configure all possible switch combinations.

Level Mode Combinations					
Flash Pattern Modes Function Wire Color(s) Defau		Default Flash Pattern	Pattern		
L1	BLU	Fast In-Out Quad - Rear	13		
L2	ORG	Fast In-Out Quad - Front	25		
L3	YEL	Cycle - Front/Rear 11			
L1 + L2	BLU & ORG	Fast In-Out Quad - Front/Rear 1			
L1 + L3	BLU & YEL	Cycle - Front/Rear 11			
L2 + L3	ORG & YEL	Cycle - Front/Rear	11		
L1 + L2 + L3	BLU, ORG & YEL	Cycle - Front/Rear	11		

TABLE 15

To change a flash pattern on a single emergency level mode:

- 1. Power-up the Lightbar and apply +power to the level mode wire(s) you wish to change (see TABLE 15). The light bar will flash the default pattern.
- 2. Momentarily touch the GRN pattern select wire to (+) power to cycle through to the next flash pattern shown on TABLE 16.
- 3. To reset the flash pattern to the factory default, hold the GRN pattern select wire to (+) power for ~5 seconds.

Level Mode Flash Patterns			
Order	Order Flash Pattern - Module Group		
1	Fast In-Out Quad - Front/Rear		
2	Picket Fence Single - Front/Rear		
3	In-Out Single - Front/Rear		
4	Picket Fence Quad - Front/Rear		
5	Picket Fence Six - Front/Rear		
6	Slow In-Out Quad - Front/Rear		
7	Slow In-Out Six - Front/Rear		
8	Fast In-Out Six - Front/Rear		
9	Variable Rate Picket Fence Single - Front/Rear		
10	In-Out Quad - Front/Rear		
11	Cycle - Front/Rear		
12	Simulataneous Quad - Front/Rear		
13	Fast In-Out Quad - Rear		
14	Picket Fence Single - Rear		
15	In-Out Single - Rear		
16	Picket Fence Quad - Rear		
17	Plcet Fence Six - Rear		
18	Slow In-Out Quad - Rear		
19	Slow In-Out Six - Rear		
20	Fast In-Out Six - Rear		
21	Variable Rate Picket Fence Single - Rear		
22	In-Out Quad - Rear		
23	Cycle - Rear		
24	Simultaneous Quad - Rear		
25	Fast In-Out Quad - Front		
26	Picket Fence Single - Front		
27	In-Out Single - Front		
28	Picket Fence Quad - Front		
29	Picket Fence Six - Front		
30	Slow In-Out Quad - Front		
31	Slow In-Out Six - Front		
32	Fast In-Out Six - Front		
33	Variable Rate Picket Fence Single - Front		
34	In-Out Quad - Front		
35	Cycle - Front		
36	Simultaneous Quad - Front		

TABLE 16

For instructions related to the California Title 13 steady burning red warning lamp requirement during level mode operation, please contact ECCO directly.

Options and Maintenance:

Lens Cleaning

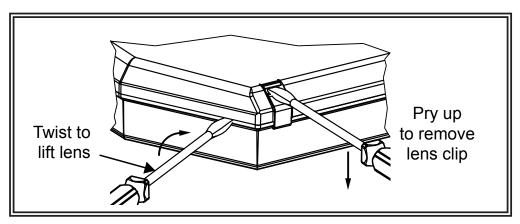
Occasional cleaning of the lenses will ensure optimum light output. Take care when cleaning lenses - although tough, polycarbonate scratches easily. Clean the lens and base with soap and water or a lens polish using a soft cloth. Do not use solvents as they may damage the polycarbonate.

Lens Removal and Installation

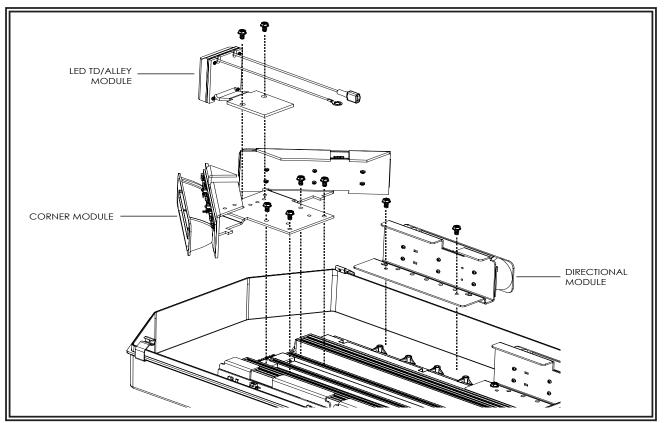
- 1. Uninstall the lens clips (4 per lens), as shown in FIGURE 8, using a flat blade screwdriver.
- 2. Insert the screwdriver into the gap along the lens edge, and twist the screwdriver to lift the lens.
- 3. When finished, reinstall making sure the lens gasket is not damaged or folded. Replace the clips by hooking into the bottom lens slot and pressing the upper portion into the clip pocket.

LED Module Removal and/or Replacement

- 1. Remove screw(s) securing the light head assembly to the lower lens as shown in FIGURE 9.
- 2. Lift the light head assembly and disconnect the wiring at the connectors.
- 3. During re-assembly, repeat the prior steps in reverse order. Torque screw(s) to 10 in-lbs or 1.13 Nm.







Replacement Parts/Accessories:

All accessories or replacement parts can be found in the Catalog, product data sheet, or ECCO website.

Troubleshooting:

All lightbars are thoroughly tested prior to shipment. However, should you encounter a problem during installation or during the life of the product, follow the guide below for troubleshooting and repair information. If the problem cannot be rectified using the solutions given below, additional information may be obtained from the manufacturer – contact details are at the end of this document.

PROBLEM	POSSIBLE CAUSE	SOLUTION
Does not function	Poor power or ground connection	In CC Lightbars, a green light on the central control board should flash when power is first applied to the bar and during flash pattern selection.
	Blown fuse	Check wiring, replace fuse
Incorrect flash patterns	Wrong flash configuration	Cycle through flash patterns according to the supplied wire key and wiring instruc- tions section of this installation guide.

NOTE: Operating the vehicle without the outer lens installed on the product may result in damage that will NOT be covered under the warranty.

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